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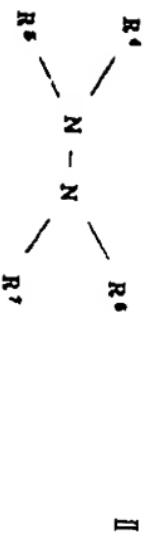
**(54) FORMATION OF
AMORPHOUS SILICON
FILM WITH WIDE BAND
GAP**

(57) Abstract:

PURPOSE: To form the titled amorphous silicon (a-Si) film with satisfactory control efficiency in the manufacture of an a-Si film by a chemical vapor deposition (CVD) method by adding a specified amount of ammonia (deriv.) to a gaseous starting material.

CONSTITUTION: Ammonia (deriv.) represented by formula I and/or hydrazine (deriv.) represented by formula II is used. In the formulae each or R₁WR₇ is H, alkyl or aryl. A substrate is placed in a decomposition furnace, silane of higher order 2) such as disilane or trisilane is introduced into the furnace optionally together with an inert gas such as nitrogen, and the silane is thermally decomposed at about 250W/600°C to deposit an a-Si film on the substrate. At this time, said ammonia (deriv.) and/or hydrazine (deriv.) is added to the silane by an amount satisfying relation represented by formula IV [where N is the amount of nitrogen in the ammonia (deriv.) and/or hydrazine (deriv.), and Si is the amount of silicon in the gaseous silane] to form an a-Si film with about 1.6W2.5eV band gap.

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$0.5 \leq N / S_1 (\text{交叉} - \text{交叉})$

